

**Product Data Sheet****IROGRAN® A 92 P 5016FR DP**

Polyether-based Thermoplastic Polyurethane

PRODUCT DESCRIPTION

IROGRAN® A 92 P 5016FR DP is a polyether-based Thermoplastic Polyurethane (TPU) for extrusion applications. Key features are excellent hydrolysis and microbial resistance, good oil and solvent resistance and excellent wear performance.

APPLICATIONS

Thick wall technical parts and cable jacketing.

TYPICAL PHYSICAL PROPERTIES

| Properties | Key | NORM | Value | Unit |
|------------------------------|-----|------------|------------|-------------------|
| Hardness (after 3 sec.) | M | ISO 7619 | 93 | Shore A |
| Hardness (after 3 sec.) | M | ISO 7619 | 44 | Shore D |
| Density | M | ISO 1183-1 | 1,30 | g/cm ³ |
| Tensile strength | M | DIN 53504 | 25 | MPa |
| Elongation @ break | M | DIN 53504 | 500 | % |
| Tear strength | M | ISO 34-1 | 70 | N/mm |
| Abrasion | M | ISO 4649 | 35 | mm ³ |
| Certificates in house tested | | | UL 94 - V0 | |

M = Injection molded parts to meet DIN & ASTM requirements. Parts tempered for 20 hrs @ 100 °C prior to testing



HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Material Safety Data Sheet (MSDS), which will be provided by Huntsman.

SUPPLY & STORAGE

IROGRAN® A 92 P 5016FR DP is supplied in bags, drums or octabins. Please contact your customer service to confirm this.

IROGRAN® A 92 P 5016FR DP has a minimum expected shelf life of 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

MATERIAL PREPARATION

IROGRAN® A 92 P 5016FR DP is supplied pre-dried, however to ensure trouble-free processing it is preferable to dry before use. The recommended drying conditions are:

- 3 hours at 100-110°C in circulating air
- 3 hours at 80-90°C in dehumidified air
- Dew point: -30°C

PHYSICAL FORM

Type: Opaque pellets

PROCESSING PARAMETERS

| | |
|-----------------------|-----------|
| Processing Parameter: | Extrusion |
| Temperature Profile | °C |
| Feed Zone: | 25 - 40 |
| Barrel: | 190 - 205 |
| Die Head: | 195 - 205 |
| Nozzle: | 190 - 200 |

For further information, please contact your nearest sales office: http://www.huntsman.com/PU_customer_service

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